

The **MULTIWELD 250T** is a semi-automatic three-phase welding machine, combining MIG/MAG, cored wire and MMA welding processes. Its intuitive interface integrates digital displays for easy and precise adjustment. Recommended for welding steel, stainless steel and aluminium, the **MULTIWELD 250T** is perfect for light fabrication and maintenance workshops.

## MULTIPROCESS

- **MIG/MAG welding:**
  - steel wire and stainless steel:  $\varnothing$  0.6 to 1.2 mm
  - aluminium wire and cored wire (polarity reversal):  $\varnothing$  0.9 to 1.2 mm
- **MMA welding:** basic and rutile electrodes (up to  $\varnothing$  5 mm).

## OPTIMISED MIG/MAG SETTINGS

- **Choice of the trigger mode:** 2T or 4T.
- **Welding guide:** tables on the front panel assist the user to adjust and fine tune the voltage and the diameter of the filler wire according to the thickness of material being welded.

## INTUITIVE

- **Display readable** even in bright light.
- **Simple user interface** with ergonomic controls allowing gloved use.

## INTEGRATED WIRE FEEDER

- Compatible wire reels:  $\varnothing$  200 / 300 mm
- Wire feeder with 2 rollers.
- EURO torch connector for quick assembly/disassembly.

## PRE-HEATING, PURE CO2

- Pre-installed socket (36 V - 4.2 A) for gas heater in pure CO2 welding (heater not included).
- Compatible with US (type A) and EURO electrical sockets (type C/E/F).

## STURDY

- Reinforced structure.
- Reinforced wheels for better stability and movement
- Support for gas cylinder up to 4 m<sup>3</sup>.

## ACCESSORIES (option)

250 A

STEEL / STAINLESS STEEL		ALUMINIUM	
200 A (60%)	200 A (60%)	200 A (60%)	200 A (60%)
3 m	4 m	3 m	4 m
040700	040922	040724	040939



Drive rolls type A

Steel / Inox	$\varnothing$ 0.6 / 0.8	042339
	$\varnothing$ 0.8 / 1.0	041189
Alu	$\varnothing$ 0.8 / 1.0	041196
Flux cored wire	$\varnothing$ 0.9 / 1.2	042346

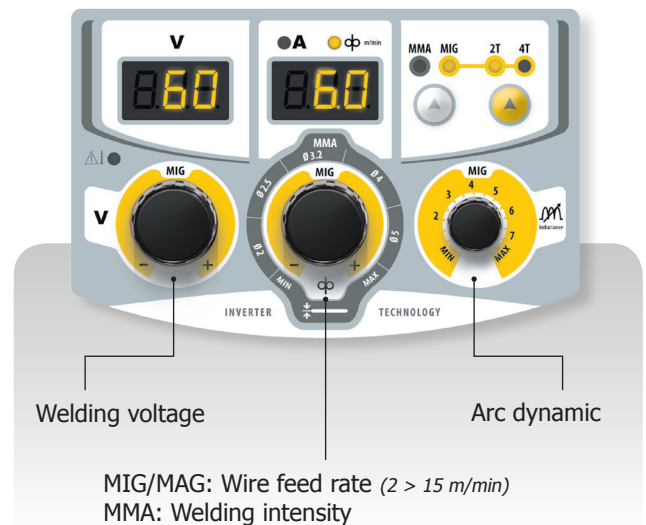
Regulator



30 l/min  
041622  
041219  
041646



Supplied without accessories



50/60 Hz	A	I <sub>2</sub> MMA	I <sub>2</sub> MIG	GAS / NO GAS		200	300	$\varnothing$ mm	Electronic Control	m/min	équipé d'origine / original equipment / originalausstattung / equipamiento de fabrica	EN 60974-1 (40°C)	U <sub>0</sub>	cm	kg	IP	Protected & compatible power generator (+/-15%)
50/60 Hz	A	A	A	GAS	NO GAS	200	300	$\varnothing$ mm	Electronic Control	m/min	X (40°C)	V	cm	kg	IP	10 kVA	
400V 3~	16	40 → 250	40 → 250	0.6	0.9	✓	✓	1.6 → 5	⊕	2.0 - 15.0	0.8 - 1.0	200A @ 60% 180A @ 100%	59	77 x 79 x 47	40	IP 21	10 kVA